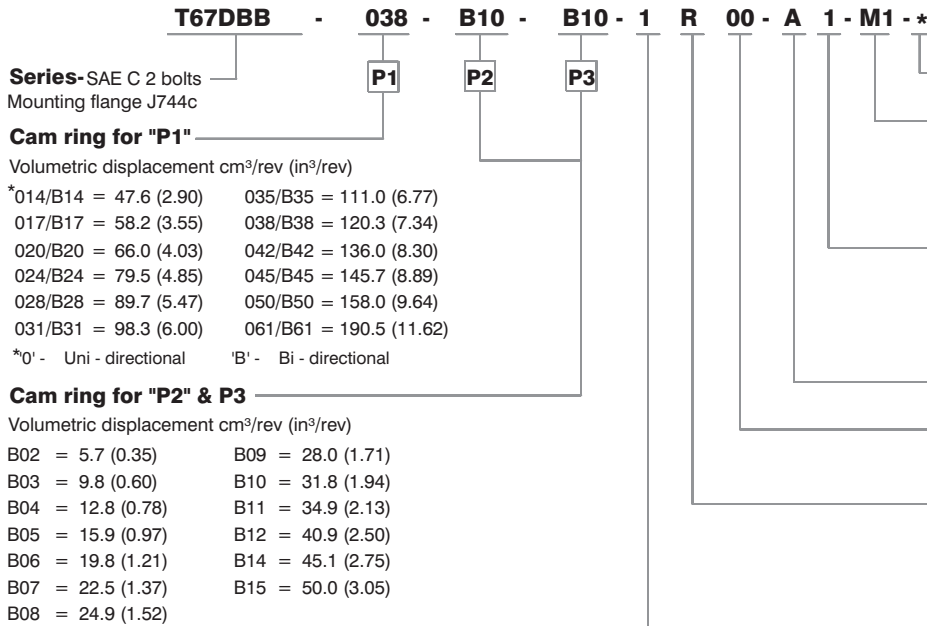


HIGH PERFORMANCE VANE PUMP T67DBB



OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1800 rpm						Input power p & n = 1800 rpm					
		in ³ /rev	cm ³ /rev	p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)	
				gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1	014	2.90	47.6	22.64	85.0	20.46	77.4	18.8	71.1	4.02	2.99	29.31	21.85	49.34	36.79
	017	3.55	58.2	23.1	87.3	20.6	78.0	18.99	71.8	3.35	2.5	29.77	22.20	49.62	37.0
	020	4.03	66.0	31.39	118.6	29.29	101.4	27.57	104.2	4.53	3.38	39.52	29.47	67.21	50.11
	024	4.85	79.5	37.81	142.8	35.63	134.6	33.99	128.5	4.91	3.66	47.02	35.06	80.32	59.89
	028	5.47	89.7	42.66	161.3	40.48	153.0	38.84	146.8	5.19	3.87	52.68	39.28	90.23	67.28
	031	6.00	98.3	46.75	176.7	44.57	168.5	42.93	162.3	5.43	4.09	57.45	42.84	98.58	73.51
	035	6.77	111.0	52.79	199.6	50.61	191.3	48.97	184.1	5.78	4.31	64.50	48.09	110.91	82.70
	038	7.34	120.3	57.21	216.3	55.03	208.1	53.39	201.8	6.04	4.50	69.66	51.94	111.94	83.47
	042 ¹⁾	8.30	136.0	64.68	244.5	62.50	236.3	60.86	230.1	6.47	4.83	78.37	58.44	135.19	100.81
	045 ¹⁾	8.89	145.7	69.29	261.9	67.11	253.7	65.47	247.5	6.74	5.02	83.75	62.45	144.61	107.83
	050 ¹⁾	9.64	158.0	75.14	284.1	72.96	275.8	71.78 ²⁾	271.3 ²⁾	7.08	5.27	90.58	67.54	134.54 ²⁾	100.32 ²⁾
	061 ¹⁾	11.62	190.5	75.6	285.8	73.54 ³⁾	278.0 ³⁾	--	--	7.37	5.50	97.49 ³⁾	72.69 ³⁾	--	--
P2 & P3				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 300 bar (4350 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 300 bar (4350 psi)	
	B02	0.35	5.7	2.76	10.4	2.33	8.8	1.80	6.8	0.74	0.55	4.02	2.99	8.10	6.40
	B03	0.60	9.8	4.66	17.6	4.23	15.9	3.70	14.0	0.85	0.63	6.24	4.65	12.93	10.25
	B04	0.78	12.8	6.09	23.0	5.66	21.4	5.13	19.4	0.94	0.70	7.90	5.89	16.55	13.13
	B05	0.97	15.9	7.56	28.6	7.13	26.9	6.60	25.0	1.02	0.76	9.62	7.17	20.29	16.12
	B06	1.21	19.8	9.42	35.6	8.99	33.9	8.46	32.0	1.13	0.84	11.79	8.79	25.00	19.88
	B07	1.37	22.5	10.70	40.4	10.27	38.8	9.74	36.8	1.20	0.89	13.29	9.91	28.26	22.47
	B08	1.52	24.9	11.84	44.7	11.41	43.1	10.88	41.1	1.27	0.94	14.62	10.90	31.15	24.78
	B09	1.71	28.0	13.31	50.3	12.87	48.6	12.35	47.0	1.36	1.01	16.35	12.19	34.92	27.77
	B10	1.94	31.8	15.12	57.2	14.69	55.5	14.16	53.5	1.46	1.11	18.45	13.75	39.48	31.42
	B11	2.13	34.9	16.64	62.9	16.19	61.2	15.68	59.3	1.55	1.15	20.17	15.04	43.22	32.22
	B12	2.50	40.9	19.50	73.7	19.07	72.1	18.54	70.1	1.72	1.28	23.55	17.56	50.58	37.71
	B14	2.75	45.1	21.40	80.8	20.95	79.2	20.44	77.0	1.83	1.36	25.80	19.23	55.48	41.37
	B15	3.05	50.0	23.78	89.8	23.35	88.3	22.88 ⁴⁾	86.5 ⁴⁾	1.97	1.47	28.55	21.28	57.35 ⁴⁾	42.76 ⁴⁾

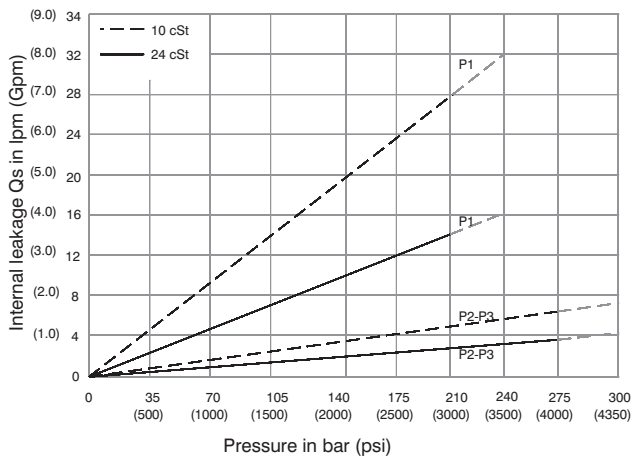
1) 042-045-050-061=2200 RPM max.

2) 050=210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

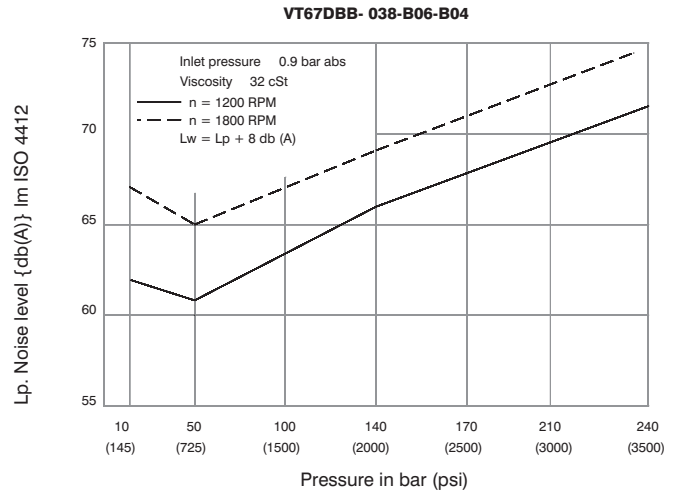
4) B15 = 280 bar (4060 psi) max. int

INTERNAL LEAKAGE (TYPICAL)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

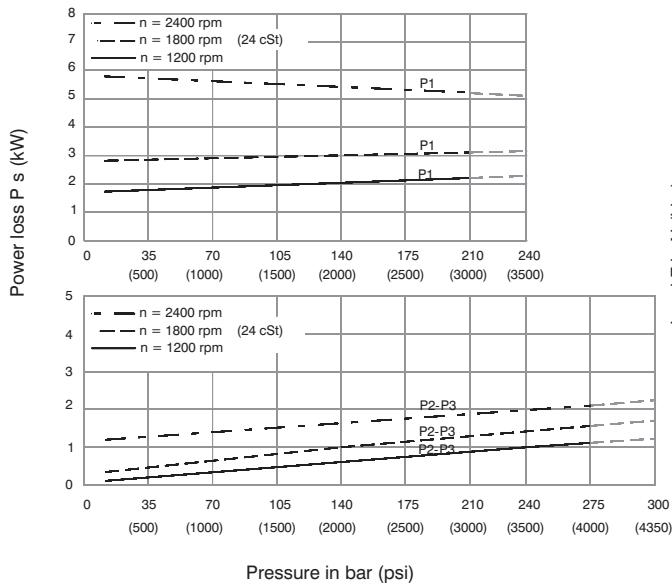
NOISE LEVEL (TYPICAL)



Triple pump noise level is given with each section discharging at the pressure noted on the curve.

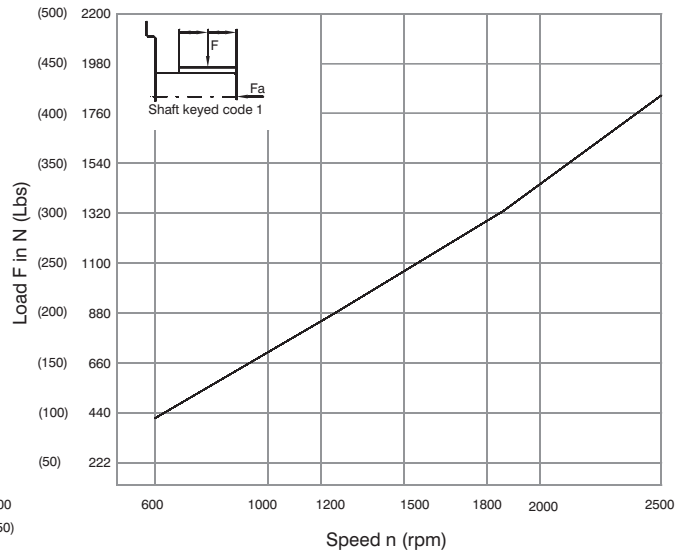


HYDROMECHANICAL POWER LOSS (TYPICAL)

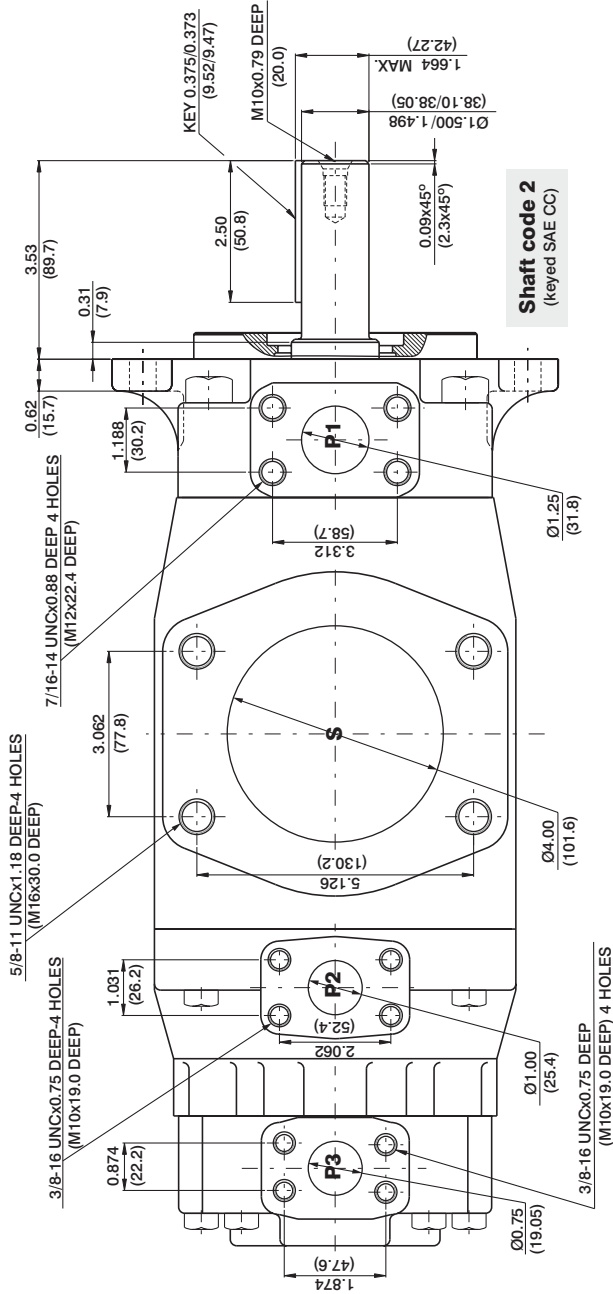


Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Maximum axial load permissible $F_a = 800\text{N}$ (180 Lbs)



Shaft code 3
SAE C splined shaft
Class 1-J498b
12/24 Dp. 14 Teeth
30° Pressure angle
Flat root side fit

Shaft code 4
SAE CC splined shaft
Class 1-J498b
12/24 Dp. 17 Teeth
30° Pressure angle
Flat root side fit

