

HIGH PERFORMANCE VANE PUMP T6DDCS

T6DDCS - 038 - 038 - 028 - 1 R 00 - B 1 - 00 -

Series
SAE C 6 bolts
Mounting flange J744 SAE C

Cam ring for "P1" & "P2"
Volumetric displacement cm³/rev (in³/rev)
 *014/B14 = 47.6 (2.90) 035/B35 = 111.0 (6.77)
 017/B17 = 58.2 (3.55) 038/B38 = 120.3 (7.34)
 020/B20 = 66.0 (4.03) 042/B42 = 136.0 (8.30)
 024/B24 = 79.5 (4.85) 045/B45 = 145.7 (8.89)
 028/B28 = 89.7 (5.47) 050/B50 = 158.0 (9.64)
 031/B31 = 98.3 (6.00) 061/B61 = 190.5 (11.62)
 *'0' - Uni - directional 'B' - Bi - directional

Cam ring for "P3"
Volumetric displacement cm³/rev (in³/rev)
 *003/B03 = 10.8 (0.66) 015/B15 = 50.5 (3.08)
 005/B05 = 17.2 (1.05) 017/B17 = 58.3 (3.56)
 006/B06 = 21.3 (1.30) 020/B20 = 63.8 (3.89)
 008/B08 = 26.4 (1.61) 022/B22 = 70.3 (4.29)
 010/B10 = 34.1 (2.08) 025/B25 = 79.3 (4.84)
 012/B12 = 37.1 (2.26) 028/B28 = 88.8 (5.42)
 014/B14 = 46.0 (2.81) 031/B31 = 100.0 (6.10)
 *'0' - Uni - directional 'B' - Bi - directional

Modifications
Port connection variables
 SAE 4 bolt flange (J518c)

P1 & P2 = 1"1/4		S=4"	
Type	UNC	METRIC	
P3	1" 3/4"	1" 3/4"	
CODE	00	01	M0 M1

Seal class
 1 - S1 (for mineral oil)
 4 - S4 (for fire resistant fluids)
 5 - S5 (for mineral oil and fire resistant fluids)
Design letter
Porting combination (see page CI-1-4,5)
 00 = Standard
Direction of rotation (view on shaft end)
 R - Clockwise
 L - Counter - clockwise
Type of Shaft
 1 - Keyed (SAE C)
 2 - Keyed (SAE CC)
 3 - Splined (SAE C)
 4 - Splined (SAE CC)
 5 - Keyed (non SAE)

OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

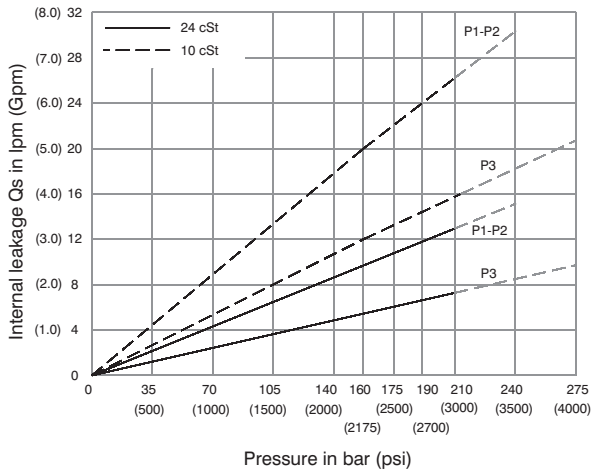
Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm						Input power p & n = 1500 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)	
		in ³ /rev	cm ³ /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1 & P2	014	2.90	47.6	18.88	71.4	16.42	62.1	14.78	55.9	3.08	2.3	24.81	18.5	41.03	30.6
	017	3.55	58.2	23.10	87.3	20.6	78.0	18.99	71.8	3.35	2.5	29.77	22.2	49.62	37.0
	020	4.00	66.0	26.19	99.0	23.73	89.7	22.08	83.5	3.75	2.8	33.39	24.9	55.92	41.7
	024	4.80	79.5	31.56	119.3	29.10	110.0	27.46	103.8	4.02	3.0	39.69	29.6	66.78	49.8
	028	5.50	89.7	35.58	134.5	33.12	125.2	31.48	119.0	4.29	3.2	44.52	33.2	74.96	55.9
	031	6.00	98.3	39.00	147.5	36.53	138.1	34.89	131.9	4.42	3.3	48.54	36.2	81.80	61.0
	035	6.80	111.0	44.04	166.5	41.58	157.2	39.94	151.0	4.69	3.5	54.58	40.7	92.13	68.7
	038	7.30	120.3	47.72	180.4	45.26	171.1	43.62	164.9	4.96	3.7	58.87	43.9	99.64	74.3
	042 ¹⁾	8.30	136.0	53.96	204.0	51.50	194.7	49.86	188.5	5.36	4.0	66.25	49.4	112.24	83.7
	045 ¹⁾	8.89	145.7	57.80	218.5	55.34	209.2	53.70	203.0	5.50	4.1	70.81	52.8	120.02	89.5
	050 ¹⁾	9.64	158.0	62.69	237.0	60.23	227.7	59.25 ²⁾	224.0 ²⁾	5.90	4.4	76.44	57.0	113.98 ²⁾	85.0 ²⁾
	061 ¹⁾	11.62	190.5	76.25	285.7	73.54 ³⁾	278.0 ³⁾	--	--	6.16	4.6	81.26 ³⁾	60.6 ³⁾	--	--
P3	003	0.66	10.8	4.29	16.2	2.96	11.2	2.04	7.7	1.74	1.3	7.11	5.3	11.22	8.4
	005	1.05	17.2	6.83	25.8	5.50	20.8	4.57	17.3	1.88	1.4	10.06	7.5	16.36	12.2
	006	1.30	21.3	8.44	31.9	7.11	26.9	6.19	23.4	2.01	1.5	11.94	8.9	19.71	14.7
	008	1.61	26.4	10.48	39.6	9.15	34.6	8.22	31.1	2.15	1.6	14.35	10.7	22.93	17.7
	010	2.08	34.1	13.52	51.1	12.19	46.1	11.26	42.6	2.28	1.7	18.64	13.4	29.90	22.3
	012	2.26	37.1	14.71	55.6	13.36	50.6	12.46	47.1	2.28	1.7	19.31	14.4	32.32	24.1
	014	2.81	46.0	18.25	69.0	16.93	64.0	16.00	60.5	2.55	1.9	23.60	17.6	39.56	29.5
	015	3.08	50.5	20.00	75.6	18.73	73.2	19.02	67.5	2.68	2.0	25.61	19.1	42.91	32.0
	017	3.56	58.3	23.12	87.4	21.79	82.4	20.87	78.9	2.82	2.1	29.37	21.9	49.48	36.9
	020	3.89	63.8	25.32	95.7	23.99	90.7	23.07	87.2	2.95	2.2	31.92	23.8	53.91	40.2
	022	4.29	70.3	27.88	105.4	26.56	100.4	25.63	96.9	3.08	2.3	35.00	26.1	59.14	44.1
	025	4.84	79.3	31.46	118.9	30.13	113.9	29.21	110.4	3.35	2.5	39.16	29.2	66.38	49.5
	028	5.42	88.8	35.24	133.2	33.92	128.2	33.28 ²⁾	125.8 ²⁾	3.75	2.8	43.85	32.7	65.04 ²⁾	48.5 ²⁾
	031	6.10	100.0	39.68	150.0	38.35	145.0	37.72 ²⁾	142.6 ²⁾	3.75	2.8	48.95	36.5	72.95 ²⁾	54.4 ²⁾

1) 042-045-050-061=2200 RPM max.

2) 028-031- 050=210 bar (3000 psi) max.

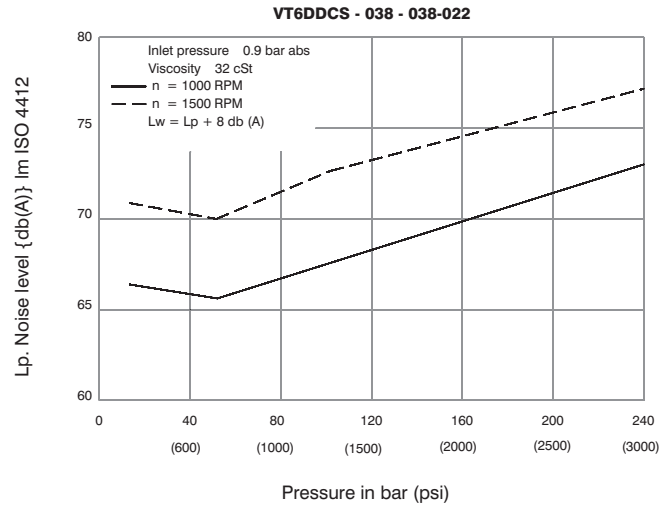
3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

INTERNAL LEAKAGE (TYPICAL)



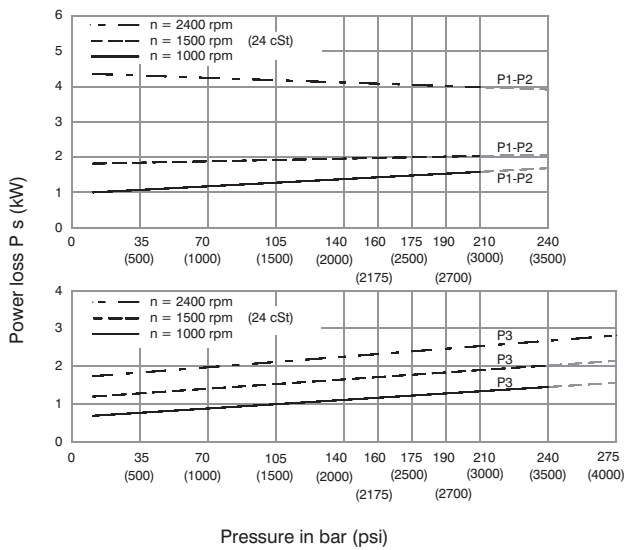
Don not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.
Total leakage is the sum of each section loss at its operating conditions.

NOISE LEVEL (TYPICAL)



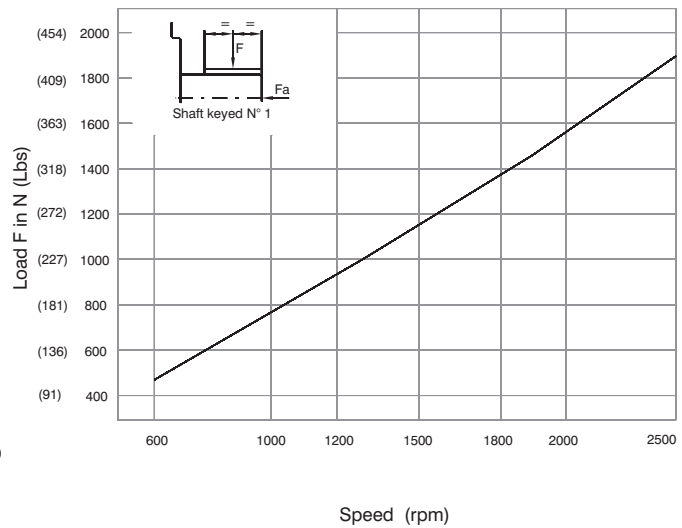
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

HYDROMECHANICAL POWER LOSS (TYPICAL)

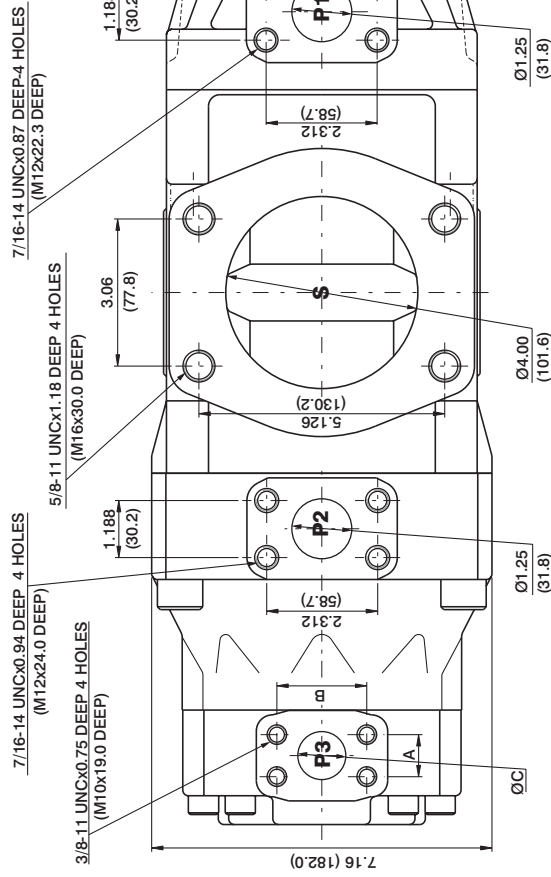


Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Maximum axial load permissible $F_a = 1200$ N (270 Lbs)



Shaft code 2
(Keyed SAE CC)

Ø1.500/1.498
(38.10/38.05)

1.668 MAX.
(42.36)

0.09x45°
(2.3x45°)

0.31
(7.9)

3.58
(91.0)

2.00
(50.8)

KEY 0.375/0.373
(9.52/9.47)

M10x0.75 DEEP
(20.0)

Shaft code 5
(Keyed NO SAE)

Ø1.374/1.372
(34.90/34.85)

1.513 MAX.
(38.43)

0.09x45°
(2.3x45°)

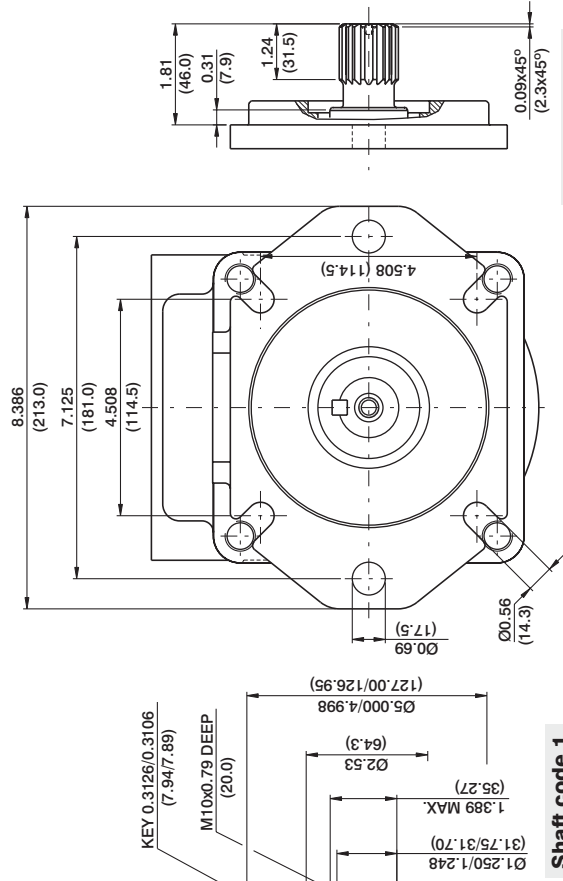
0.31
(7.9)

2.36
(60.0)

3.31
(84.0)

KEY 0.3126/0.3106
(7.94/7.89)

M10x0.75 DEEP
(20.0)



Alternate connect.variables		
	00 & M0	01 & M1
A	1.03 (26.2)	0.874 (22.2)
B	2.06 (52.4)	1.874 (47.6)
C	1.00 (25.4)	0.75 (19.05)

Shaft	Vp x p max. (P1+P2+P3)
1	38299 (43240)
2	63979 (72306)
3	54207 (61200)
5	49197 (55600)