

HIGH PERFORMANCE VANE PUMP T7QDCC

T7QDCC - 038 - 028 - 008 - 1 R 00 - A 1 - 00 - *

Series P1 P2 P3

Cam ring for "P1"
 Volumetric displacement cm³/rev (in³/rev)
 B14 = 43.9 (2.68) B31 = 99.1 (6.05)
 B17 = 55.0 (3.36) B35 = 113.4 (6.92)
 B20 = 66.0 (4.03) B38 = 120.6 (7.36)
 B22 = 70.3 (4.29) B42 = 137.5 (8.39)
 B24 = 81.1 (4.95) 045 = 145.7 (8.89)
 B28 = 89.9 (5.49) 050 = 157.9 (9.64)

Cam ring for "P2" & "P3"
 Volumetric displacement cm³/rev (in³/rev)
 * 003/B03/Y03 = 10.8 (0.66) 015/B15/Y15 = 50.5 (3.08)
 005/B05/Y05 = 17.2 (1.05) 017/B17/Y17 = 58.3 (3.56)
 006/B06/Y06 = 21.3 (1.30) 020/B20/Y20 = 63.8 (3.89)
 008/B08/Y08 = 26.4 (1.61) 022/B22/Y22 = 70.3 (4.29)
 010/B10/Y10 = 34.1 (2.08) 025/B25/Y25 = 79.3 (4.84)
 012/B12/Y12 = 37.1 (2.26) 028/B28/Y28 = 88.8 (5.42)
 014/B14/Y14 = 46.0 (2.81) 031/B31/Y31 = 100.0 (6.10)

* '0' - Uni - directional 'B' - Bi - directional 'Y' - Bi - directional for cold start

Type of Shaft
 1 - Keyed (no SAE)
 2 - Keyed (SAE CC)
 3 - Splined (SAE C)
 4 - Splined (SAE CC)

Modifications

Mounting w/connection variables

	UNC		METRIC	
	00	01	M0	M1
P3	1"	3/4"	1"	3/4"

Seal class
 1 - S1 (for minreal oil)
 4 - S4 (for fire resistant fluids)
 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination (see page CI-1-4,5)
 00 = Standard

Direction of rotation (view on shaft end)
 R - Clockwise
 L - Counter - clockwise



OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

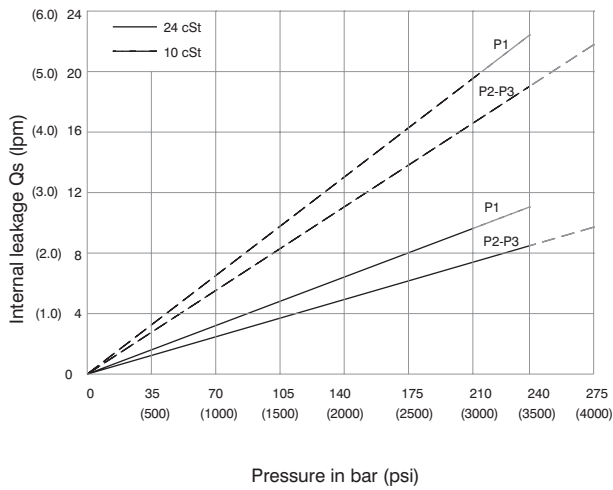
Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1800 rpm						Input power p & n = 1800 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 250 bar (3630 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 250 bar (3630 psi)	
		in ³ /rev	cm ³ /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1	B14	2.68	43.9	20.92	79.1	19.18	72.5	17.81	67.3	3.46	2.60	27.77	20.70	47.03	35.00
	B17	3.36	55.0	26.16	98.8	24.41	92.3	23.04	87.0	3.77	2.80	33.88	25.30	57.71	43.00
	B20	4.03	66.0	31.39	118.6	29.64	112.0	28.27	106.8	4.07	3.00	39.98	29.80	68.39	50.90
	B22	4.29	70.3	33.43	126.4	31.69	119.8	30.32	104.6	4.19	3.10	42.37	31.60	72.57	54.00
	B24	4.95	81.1	38.57	145.8	36.82	139.2	35.45	134.0	4.49	3.40	48.36	36.10	83.06	61.90
	B28	5.49	89.9	42.80	161.8	41.06	155.2	39.69	150.0	4.74	3.50	53.30	39.70	91.70	68.30
	B31	6.05	99.1	47.18	178.3	45.43	171.7	44.06	166.5	4.99	3.70	58.41	43.60	100.63	75.00
	B35	6.92	113.4	53.93	203.9	52.18	197.2	50.81	192.0	5.39	4.00	66.29	49.40	114.42	85.30
	B38	7.36	120.6	57.35	216.8	55.61	210.2	54.24	204.9	5.59	4.20	70.28	52.40	121.42	90.50
	B42	8.39	137.5	65.39	247.2	63.65	240.6	62.28	235.4	6.05	4.50	79.66	59.40	137.83	102.70
P2 & P3	045	8.89	145.7	69.29	262.0	67.11	253.6	65.31	246.8	6.74	5.00	83.75	62.40	145.79	108.70
	050	9.64	157.9	75.14	284.0	72.96	275.8	71.78 ¹⁾	271.3 ¹⁾	7.08	5.30	90.58	67.50	134.50 ¹⁾	100.30 ¹⁾
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 300 bar (4350 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 300 bar (4350 psi)	
	003	0.66	10.8	5.14	19.6	3.85	14.6	--	--	2.11	1.57	8.45	6.30	--	--
	005	1.05	17.2	8.18	30.9	6.89	26.0	4.34	16.44	2.29	1.70	12.00	8.94	23.97	17.88
	006	1.30	21.3	10.13	38.3	8.84	33.4	5.71	21.6	2.40	1.78	14.28	10.64	28.96	21.60
	008	1.61	26.4	12.55	47.4	11.26	42.6	8.12	30.72	2.54	1.89	17.11	12.75	35.08	26.16
	010	2.08	34.1	16.22	61.3	14.93	56.4	11.81	44.64	2.76	2.06	21.38	15.94	44.25	33.00
	012	2.26	37.1	17.64	66.7	16.35	61.8	13.24	50.04	2.84	2.11	23.05	17.18	47.47	35.40
	014	2.81	46.0	21.88	82.7	20.59	77.8	17.46	66.00	3.09	2.30	27.99	20.87	58.73	43.80
	015	3.08	50.5	23.99	90.7	22.83	86.3	19.39	73.32	3.21	2.40	30.30	22.60	63.56	47.40
	017	3.56	58.3	27.73	104.8	26.44	99.9	23.33	88.2	3.43	2.55	34.81	25.95	73.54	54.84
	020	3.89	63.8	30.34	114.7	29.05	109.8	25.93	98.04	3.58	2.66	37.86	28.23	80.14	59.76
	022	4.29	70.3	33.43	126.4	32.14	121.5	29.05 ²⁾	109.8 ²⁾	3.76	2.80	41.47	30.92	80.94 ²⁾	60.36 ²⁾
	025	4.84	79.3	37.71	142.5	36.42	137.6	---	---	4.01	2.99	46.46	34.64	---	---
	028	5.42	88.8	42.23	159.6	40.94	154.7	---	---	4.27	3.18	51.74	38.58	---	---
	031	6.10	100.0	47.56	179.7	46.27	174.9	---	---	4.58	3.41	57.95	43.21	---	---

1) 050 = 210 bar (3000 psi) max. int

2) 022 = 240 bar (3500 psi) max. int

-- Not to use because internal leakage greater than 50% of theoretical flow

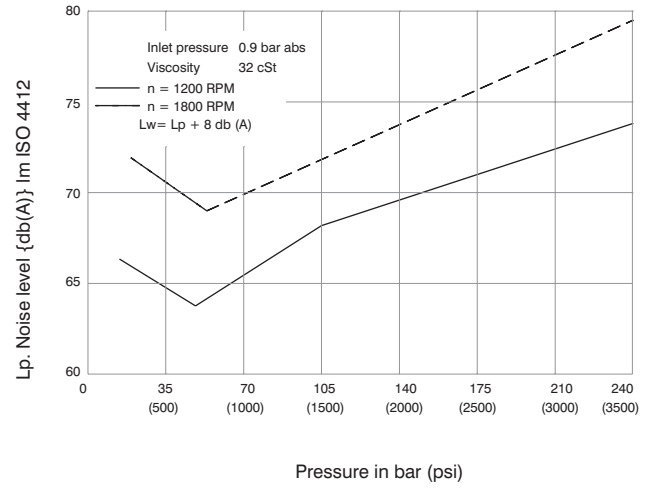
INTERNAL LEAKAGE (TYPICAL)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

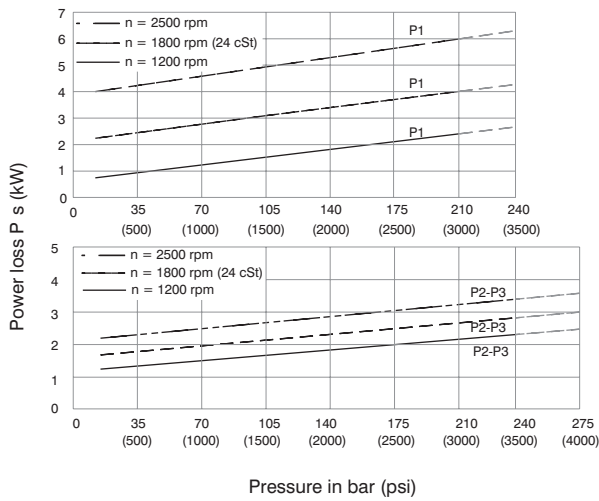
NOISE LEVEL (TYPICAL)

VT7QDCC - B31-022-022



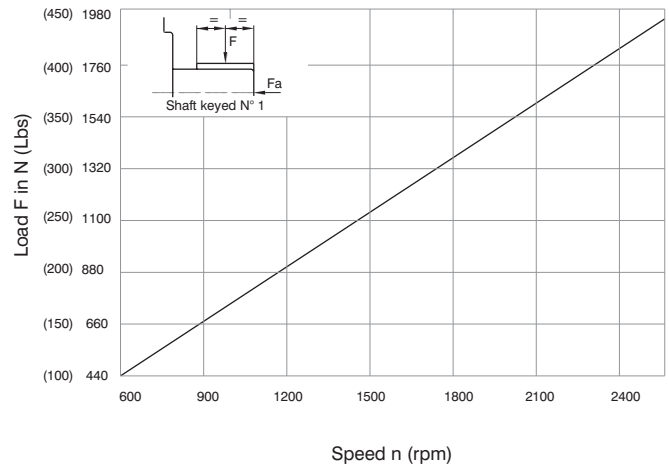
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

HYDROMECHANICAL POWER LOSS (TYPICAL)



Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD

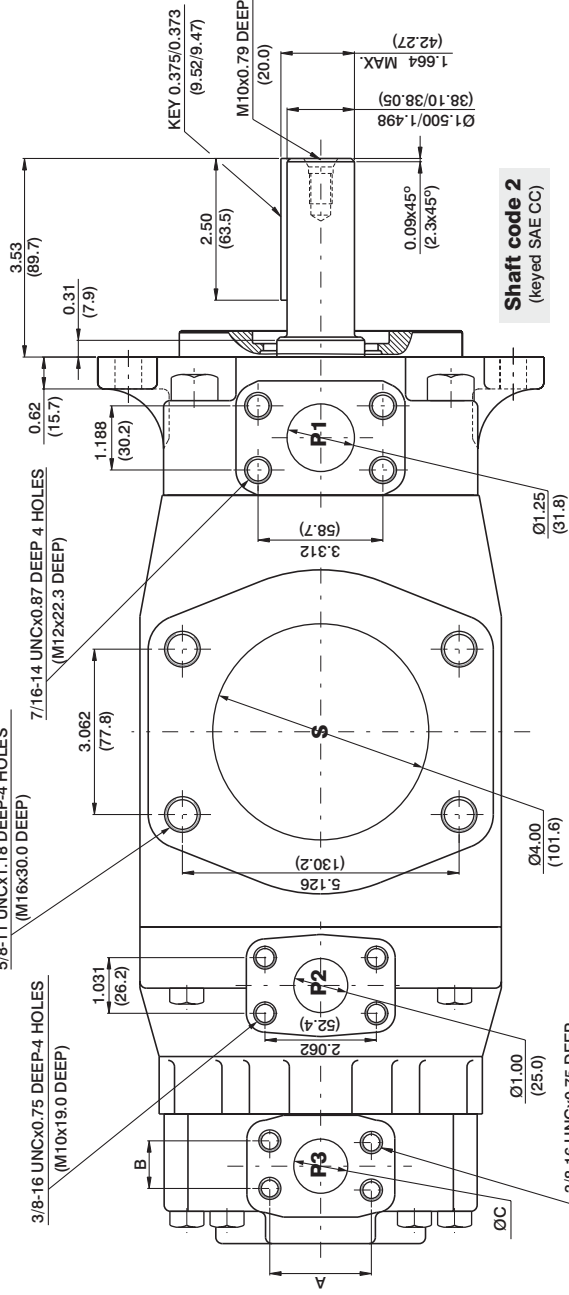


Maximum axial load permissible $F_a = 1200$ N (449 Lbs)

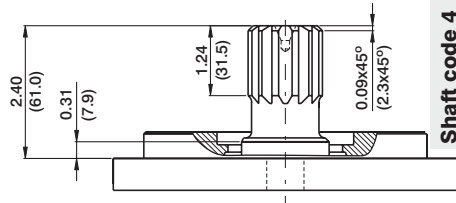
5/8-11 UNCx1.18 DEEP-4 HOLES
(M16x30.0 DEEP)

3/8-16 UNCx0.75 DEEP-4 HOLES
(M10x19.0 DEEP)

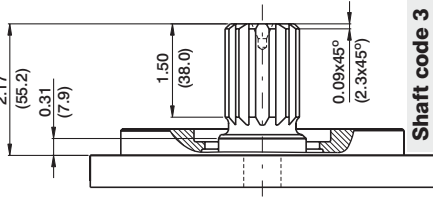
7/16-14 UNCx0.87 DEEP-4 HOLES
(M12x22.3 DEEP)



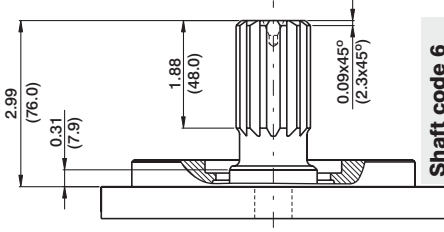
Shaft code 2
(keyed SAE CC)



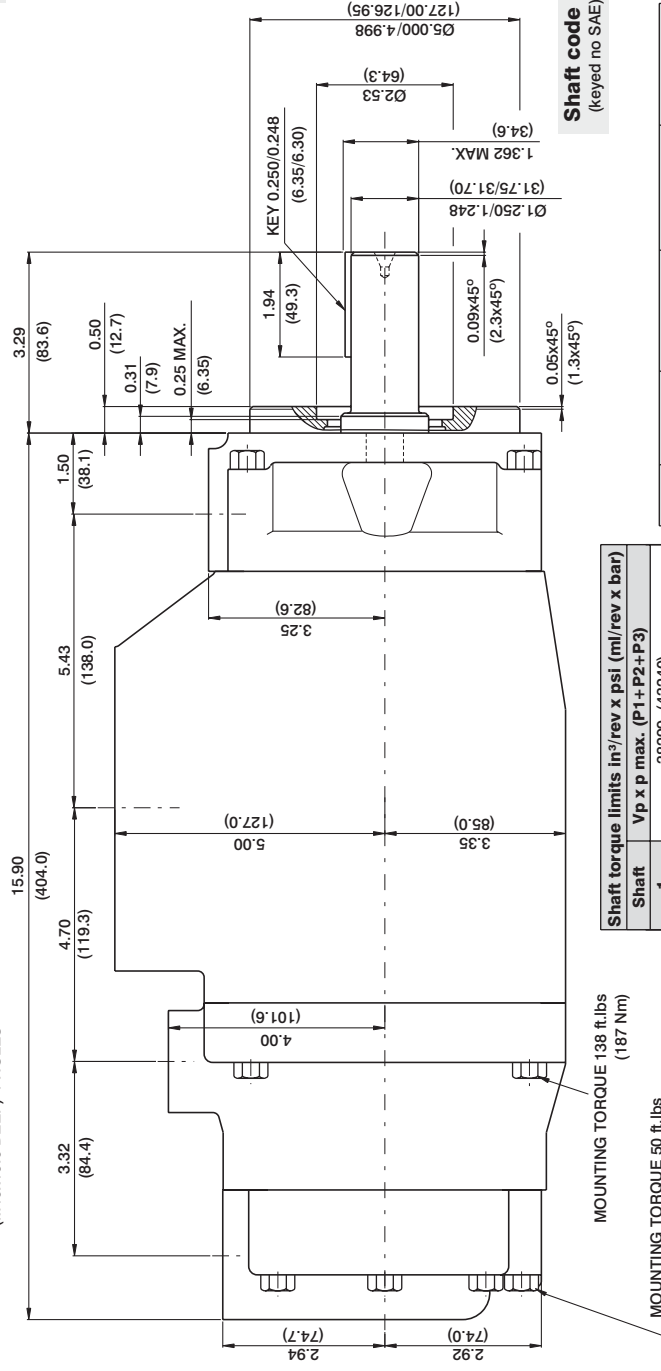
Shaft code 4
SAE CC splined shaft
Class 1-J498b
12/24 Dp. 17 Teeth
30° Pressure angle
Flat root side fit



Shaft code 3
SAE C splined shaft
Class 1-J498b
12/24 Dp. 14 Teeth
30° Pressure angle
Flat root side fit



Shaft code 6
no SAE splined shaft
Class 1-J498b
12/24 Dp. 14 Teeth
30° Pressure angle
Flat root side fit



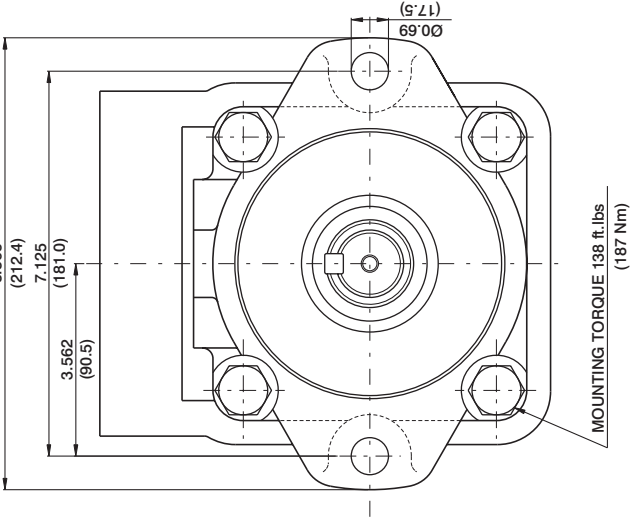
Shaft code 1
(keyed no SAE)

Shaft	Vp x p max. (P1+P2+P3)	Shaft torque limits in ³ /rev x psi (ml/rev x bar)
1	38299 (43240)	
2	58209 (66500)	
3	54027 (61200)	
4	58902 (66500)	

PORT	CODE	A	B	C
P3	00 & M0	2.06 (52.4)	1.03 (26.2)	1.00 (25.4)
	01 & M1	1.874 (47.6)	0.874 (22.2)	0.75 (19.05)

MOUNTING TORQUE 138 ft.lbs
(187 Nm)

MOUNTING TORQUE 50 ft.lbs
(68 Nm)



MOUNTING TORQUE 138 ft.lbs
(187 Nm)

